

i tape



**INTERPACK**  
BRAND PACKAGING SYSTEMS



Optional infeed/exit tables  
and heavy duty casters

# RSA 2625-TB

## RANDOM SEMI-AUTOMATIC CASE SEALER

Interpack's RSA Series Case Sealers are heavy duty operator fed machines that automatically adjust for each size case processed. Faster throughput in today's changing world is key to a successful operation. This new case sealer was designed to offer faster processing speeds with improved pneumatics which allows for faster bridge rise and smoother descent onto the top of the case.

This premium drive style captures the case between four moving belts located above and below the case. Maximum stability is achieved by applying force to the strongest areas of the case. Top and bottom belt drives process the widest variety of case dimensions, although certain narrow widths may be better suited on side drive belts.

Featured with the newly designed Interpack RSA case sealer is the next generation ET Xtreme™ tape head housing patented technology that safely provides optimal tape application and wipe down - even on recycled corrugate. Superior wipe down on each of the three taped panels is achieved with innovative design while minimizing force, thus, virtually eliminating crushed or damaged cases. When you compare features, benefits and value, Interpack Case Sealers are the right choice for your demanding job.



ET Xtreme™ Tape Head

### MACHINE FEATURES & BENEFITS

- Rapid throughput speeds with belts running at 121 ft/min
- Home position can be adjusted based on minimum package height to increase throughput
- Automatically adjusts for the widest variety of case sizes
- Best drive selection for light-weight, unstable and void filled cases
- Offset taping heads permit processing cases as low as 2" tall
- Horizontal pneumatic centering side guides with rollers reduces operator fatigue
- Upper head locks to clear jams and replace tape
- Secondary E-Stop button
- Self-tensioning, self-tracking belt drive simplifies belt replacement
- 1/3 & 1/4 HP gear motors allow processing up to 85 lb cases
- Magnetic operator control box can be moved to any location on the machine for easy access

### TAPE HEAD FEATURES & BENEFITS

- ET Xtreme is constructed from Hard Anodized Aluminum which allows for low pressure mild detergent washdown
- 33 to 50% lighter than competition for easy and safe handling during tape roll changes
- Runs full tape roll usage down to the core. No wasted tape!
- 3" long tape legs secure seal on recycled corrugate
- Unique Patent Pending, dual independent wiping tabs, provide superior center seam wipe down driving the adhesive deep into the fibers of the case for the most secure seal without crushing
- Patented magnetic blade guard with oiler pad provides maximum safety while lubricating the cut off blade with every processing cycle



800-972-4675 | itape.com

**ipg**®  
intertape  
polymer  
group®

## PRODUCT ATTRIBUTES

CHARACTERISTICS		RSA 2625-TB/2	RSA 2625-TB/3
Case Length Range		6" - Inf	7" to Inf
Case Width Range		6" - 26"	7" - 26"
Case Height Range	Standard	2" - 25"	2" - 25"
	Factory Adjustment	8.5" - 31.5"	8.5" - 31.5"
Case Weight		0 - 85 lbs	0 - 85 lbs
Belt Speed		121 ft/min	121 ft/min
Electric		110v., 1ph., 60hz., 6A., (1/3HP, 1/4HP)	110v., 1ph., 60hz., 6A., (1/3HP, 1/4HP)
Compressed Air Requirements		9 CFM @ 90 PSI	9 CFM @ 90 PSI
Tape Width		36 - 48 mm (1.5" - 2")	60 - 72 mm (2.5" - 3")
Conveyor Height		24" - 30"	24 7/8" - 30"
Machine Weight		730 lbs crated	730 lbs crated
Machine Dimensions (l x w x h)		56-3/8" x 41-7/8" x 63"	56-3/8" x 41-7/8" x 63"



1 Tip-up tape head simplifies roll replacement



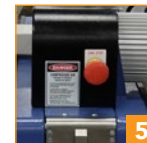
2 One 1/2 HP motor & one 1/4 HP motor



3 Selectable minimum height



4 "Blocked" button for jams & replacing bottom tape roll



5 Secondary E-stop



6 Self-tensioning & tracking drive belts simplify belt replacement



7 Horizontal centering guides with rollers



8 Offset tape heads process 2" high cases



9 Optional swivel & locking casters

## OPTIONS & ACCESSORIES

- 3-inch wide tape heads
- Heavy-duty casters (shown above)
- Exit table

## DID YOU KNOW?

IPG® is the only North American manufacturer of all 3 types of pressure-sensitive adhesives. Combine Interpack™ machinery and IPG long roll pressure-sensitive tape for greater value. Contact your authorized IPG distributor for details.



Scan for more info or visit [itape.com/machines](http://itape.com/machines)

