



Note: Unit shown with front right side infeed, also available with a front left side infeed.

# AT4E

## AUTOMATIC TOP & BOTTOM DRIVE FOUR EDGE CARTON SEALER

The BestPack™ AT4E Series is an adjustable operator-free, four outer edge carton sealer, using pressure sensitive tape. The AT4E is designed to eliminate costly hand taping of the four outer edges where pilfer proofing and protection of your product from outside environment is necessary. The unit includes a front side entry for a 90 degree directional carton turn before entering into the four edge sealing station.

All BestPack units are available in our standard baked enamel finish and food grade 304 stainless steel for 21 CFR 110 compliance.



FULLY AUTOMATIC



UNIFORM CARTONS



4-EDGE SEAL

**110 VOLTS 60 HZ**

Single Phase  
Power Requirements

**UP TO 8 CPM**

Speed

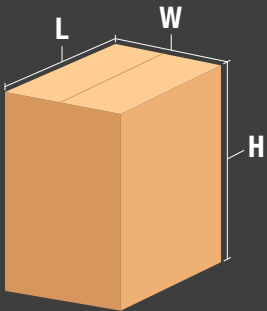
**80 PSI, 10 SCFM**

Air  
Requirements

**1,470 LBS**

Shipping  
Weight

## CARTON RANGE



Length (min. - max.)  
**(10.3" - 23.5")**

Width (min. - max.)  
**(9.8" - 23.5")**

Height (min. - max.)  
**(9.8" - 23.5")**

Specifications based on AT4E 22-3

## STANDARD FEATURES

- Heavy Duty 3mm CNC Cut and Welded Frame Including Upper Welded Legs
- Seals All Four Outside Carton Edges Including All Corners
- 90 Degree Carton Turn Using Front Side Carton Infeed
- Top and Bottom Four Belt Drive System with 1-piece Molded Belts and V-belt Guide
- Includes Four 3" BestPack Pop-out High Speed Tape Heads
- Low Tape/No Tape On Carton/No Cut Sensors with Malfunction Alarm and Three-Colored Light
- Motor Drive Uniform Height Adjustment
- Heavy Duty Upper Assembly Four Post System
- Heavy Duty Maintenance Free Oil-less
- Air Cylinder
- Interlock Safety Gates Where Needed
- Tape Roll Lengths: 1,000 yd.
- Quality UL Approved Electrical Parts

## OPTIONS

- Spare Parts Kit
- Available in Either a Left Side Infeed or a Right Side Infeed (Side Infeed Turns Carton 90 Degrees for Edge Seal Carton Position)
- Food Grade 304 Stainless Steel

# EXTRA ACCESSORIES TO IMPROVE EFFICIENCY



### SPARE TAPE HEAD

Order a spare tape head with your machine to minimize down time. Having a spare will allow you to drop in a tape head with a new roll of tape in no time!



### LONG INFEEED/EXIT CONVEYOR W/ L-BRACKET STABILIZER

This 39.5" long conveyor is a great work platform and allows for staging of cartons on the infeed and the exit.



### SPARE PARTS KIT

\*Spare Parts Kits may vary based on machine\*  
Minimize downtime with BestPack's Spare Parts Kit.



### CARTON SEALING TAPE

Put high quality tape on your BestPack Carton Sealer. Make sure to order machine length rolls for your new carton sealer.

## POPULAR AT4E MODELS

Please refer to comparison chart for complete list of models.

MODEL	MACHINE DIMENSIONS LENGTH x WIDTH x HEIGHT	CARTON RANGE* LENGTH (min. - max.) x WIDTH (min. - max.) x HEIGHT (min. - max.)	CONVEYOR HEIGHT HEIGHT (min. - max.)	CARTONS PER MIN.	SHIPPING WEIGHT (LBS)
AT4E 22-3 3" Tape Head	(78.9") x (48.5") x (63.0")	(10.3" - 23.5") x (9.8" - 23.5") x (9.8" - 23.5")	Determined at the time of order	Up to 8	1,470

Information subject to change without notice.

All Models available in High Speed & Stainless Steel



For more information please go to:  
**WWW.BESTPACK.COM** or call us at **1.888.588.2378**